

**HIGH-PERFORMANCE LIQUID CHROMATOGRAPHIC IDENTIFICATION OF  
RAMIPRIL, AND ITS PRECURSOR ENANTIOMERS USING A CHIRALPAK  
OT(+)- COLUMN**

Hassan Y. Aboul-Enein\* and Soliman A. Bakr

Drug Development Laboratory, Radionuclide & Cyclotron  
Operations Department, King Faisal Specialist Hospital  
and Research Centre, P.O. Box 3354, Riyadh 11211,  
Kingdom of Saudi Arabia

**ABSTRACT**

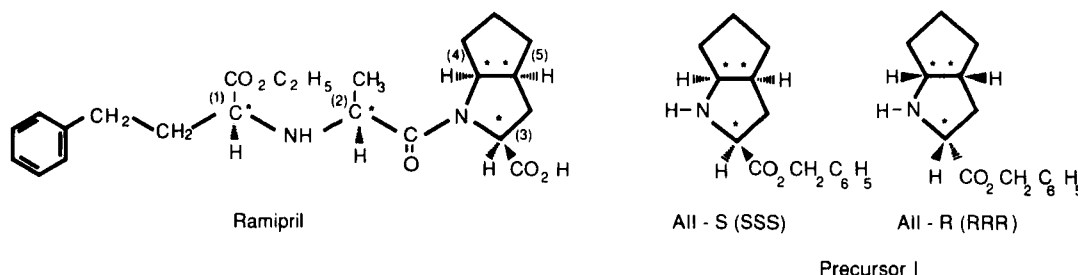
Ramipril and its precursor I enantiomers (all-S and all-R optical isomers) were identified by liquid chromatographic method using Chiralcel stationary phase OT(+) column, after derivatization of proline residue with trifluoroacetic anhydride to form trifluoroacetamide. Maximum resolution (R) of 1.06 was obtained for precursor I enantiomers when chromatographed as mixture. The method can be applied for optical purity determination of these precursors which are used for ramipril synthesis and also their detection as impurities in ramipril.

**INTRODUCTION**

Ramipril is a new drug presently in use as angiotensin-converting enzyme (ACE) inhibitor with improved bioavailability and pharmacokinetics, (Fig.1). Ramipril is synthesized by condensation of two precursors: precursor I (1S,3S,5S-2-azabicyclo [3.3.0] octane-3-carboxylic acid benzyl ester (Fig.1) and precursor II, (S,S)-N-[1-ethoxycarbonyl-3-phenylpropyl alanine).(1)

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\*Author to whom correspondence should be addressed.



**Fig. 1** The absolute configurations of ramipril and precursor I enantiomers (SSS and RRR optical isomers)

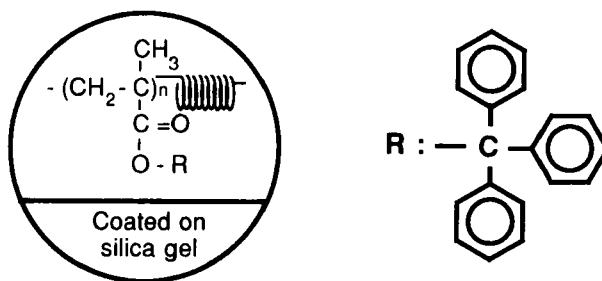
Accordingly, ramipril the active isomer, contains five chiral carbons all in S - configuration, and their correct stereochemistry is essential for its pharmacological activity.

Horvath *et al*(2) reported that dipetides containing L-proline may show peak splitting when reversed-phase liquid chromatography system was used. Similar observations were reported by Gustafsson *et al*(3) when analyzed ramipril and ramiprilate, its active metabolite using an octadecyl-bonded silica stationary phase with phosphate buffer as a mobile phase. This paper describes a method for separation of precursor I enantiomers and their determination and identification as possible impurities during the synthetic procedure of ramipril using commercially available Chiralpak OT (+) column.

## EXPERIMENTAL

### Apparatus

The liquid chromatography system consisted of a Waters Model M-45 pump, a U6K injector, and a Lambda-Max Model 481 LC Spectrophoto-



**Fig. 2** The structure of the chiral stationary phase OT (+) used in this study.

meter UV detector operated at 254nm. The stationary phase of Chiralcel OT (+) (25 cm x 4.6 mm, I.D.) (Daicel Chemical Industries, Tokyo, Japan), the structure of which is shown in Fig. 2.

### Chemicals

Ramipril and precursor I enantiomers (all-S and all-R) were kindly supplied by Hoechst AG, (Frankfurt am Main, Germany). HPLC Grade methanol was obtained from Alltech Associates Inc., Deerfield, Ill., USA, benzene and triethylamine were obtained from Fisher Scientific, Fairlawn, New Jersey, USA, and trifluoroacetic anhydride was obtained from Fluka Chemie AG, Buchs, Switzerland.

### Derivatization

The proline residue of ramipril and its precursor I enantiomers (all-S and all-R) were derivatized using trifluoroacetic anhydride. In molar ratio, 4mg of starting material, 14μl of triethylamine, 250μl of benzene, and 20μl of trifluoroacetic anhydride were added, mixed, then heated on a waterbath for 20 minutes at 70°C. The

samples were then dried using nitrogen stream, the samples were then redissolved in methanol.

### Chromatographic Conditions

The mobile phase consists of pure methanol, flow rate was 0.8 ml/min and chart speed was 0.5 cm/min. Temperature was maintained at 23°C and pressure was maintained 250 psi throughout the experiment.

Sample amount injected was 2.5 nmole. Detection was obtained at UV 254nm with sensitivity range 0.01 AUFS.

### RESULTS AND DISCUSSION

Gustafsson et al, (3) recently studied the influence of various operating conditions on the retention, peak splitting and band broadening of ramipril and its active metabolite ramiprilate using reversed-phase Nucleosil column and a mobile phase of phosphate buffer containing various amount of acetonitrile, tetrahydrofuran or methanol as organic modifier. Reported here a method for the separation, identification and detection of ramipril precursor I enantiomers as possible impurities during the synthetic procedure of ramipril using Chiralpak OT (+) column and pure methanol as a mobile phase. The enantiomeric elution order was determined by chromatographing the individual enantiomers (all-S and all-R) of precursor I, and ramipril under the same conditions. The capacity factor for ramipril was found to be ( $k=0.89$ ) (Fig.3). As to the precursor I enantiomers, the peak that eluted with lower capacity factor ( $k'=0.54$ ) was identified as all-S enantiomers (Fig.4) while the

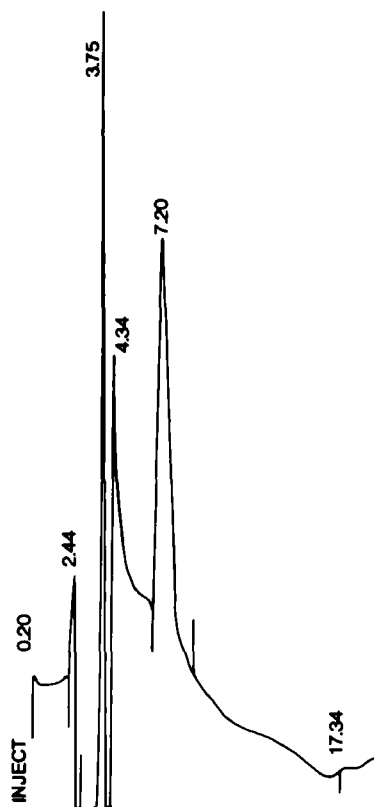


Fig. 3 Chromatogram of ramipril derivatized with trifluoroacetic anhydride on OT (+) column (250 mm x 4.6mm I.D.). Conditions: mobile phase, methanol; flow rate, 0.8ml/min.; temperature, 23°C detector, UV at 254nm; sensitivity, 0.01.

peak that eluted with a higher capacity factor ( $k''=0.73$ ) was identified as all-R enantiomers (Fig.5). The derivatization reaction, without any samples, was also subjected to the same chromatographic conditions to serve as a blank is shown in Fig.6. A mixture of equal amounts all-S, all-R precursor enantiomers and ramipril was also chromatographed under the same conditions and was found that the elution order and capacity factors in agreement with that of the

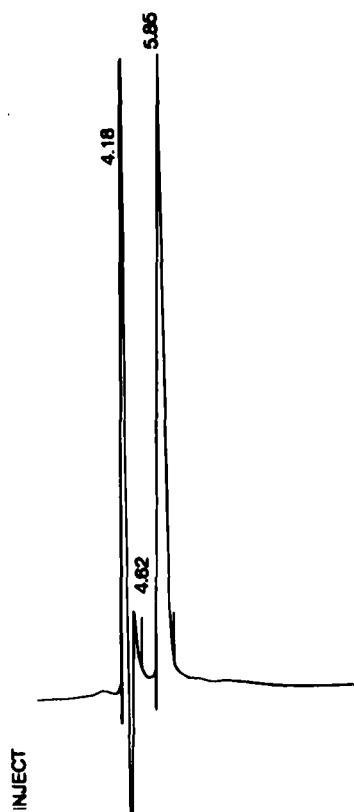
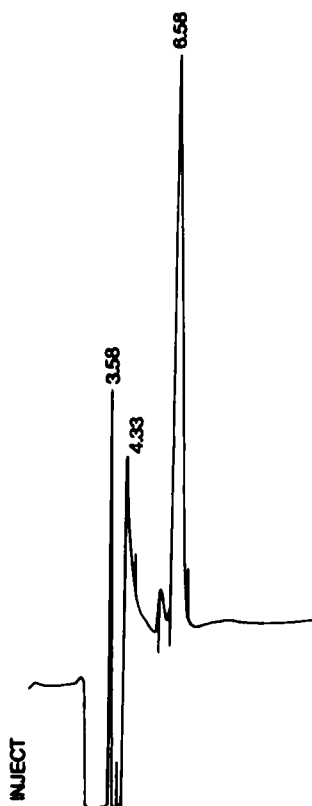


Fig.4 Chromatogram of precursor I (all-S) derivatized with trifluoroacetic anhydride. Conditions were the same as in Fig.3.

individual samples.(Fig.7) The maximum and symmetrical stereochemical resolution (R) obtained for all-S and all-R enantiomers was 1.06.

Various concentrations of 2-propanol (10%-40%) in hexane were also used as an alternative mobile phase. However, the results had shown only partial separation of the two enantiomers of precursor I of

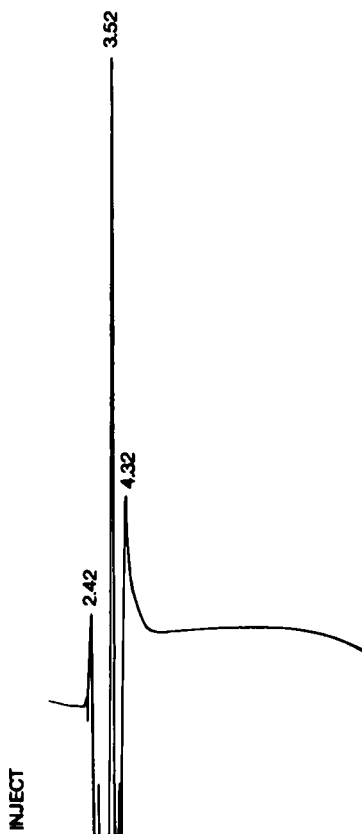


**Fig. 5** Chromatogram of precursor I (all-R) derivatized with trifluoroacetic anhydride. Conditions were the same as in Fig.3.

ramipril. Effect of column temperature on the resolution of precursor I enantiomers was also studied, with methanol as mobile phase and was found that temperature has no effect on the resolution of these enantiomers.

#### CONCLUSION

This method could be applied for optical purity determination of precursor I enantiomers which the all-S is used in the synthesis of



**Fig. 6** Chromatogram of a blank for the derivatization reaction with trifluoroacetic anhydride on OT (+) column (250mm x 4.6mm I.D.). Conditions were the same as in Fig.3.

ramipril. Furthermore, it could be used as a reliable method for checking the purity of ramipril with regards to contamination by these precursors both in bulk material and pharmaceutical formulations.

#### ACKNOWLEDGMENTS

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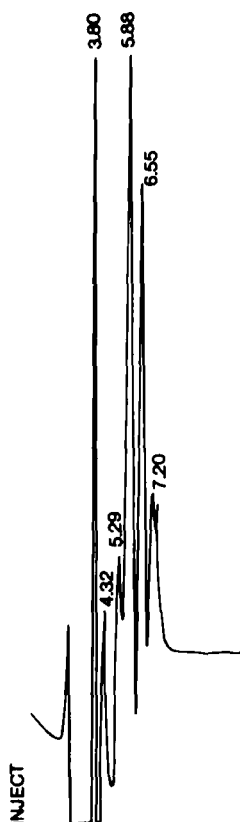


Fig. 7 Chromatogram of a mixture of ramipril, precursor I enantiomers derivatized with trifluoroacetic anhydride. Conditions were the same as in Fig. 3.

the sample of ramipril and precursors I enantiomers used in his study.

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